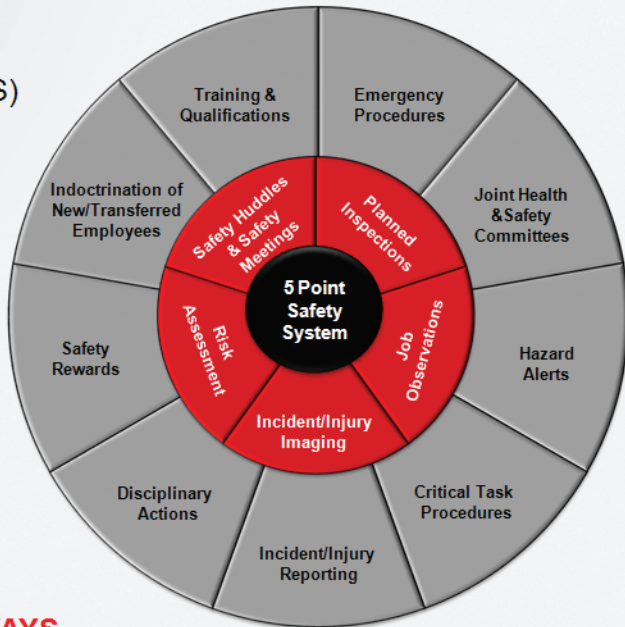


Redpath Safety Program

- 5 Point Safety System
- Internal Responsibility System (IRS)
- Good Management not Good Luck
- Loss Management
- Continuous Improvement
- Employee Improvement
- Visible Management Commitment
- Simplicity
- Due Diligence
- Measuring Criteria



SAFETY - FIRST, LAST, AND ALWAYS